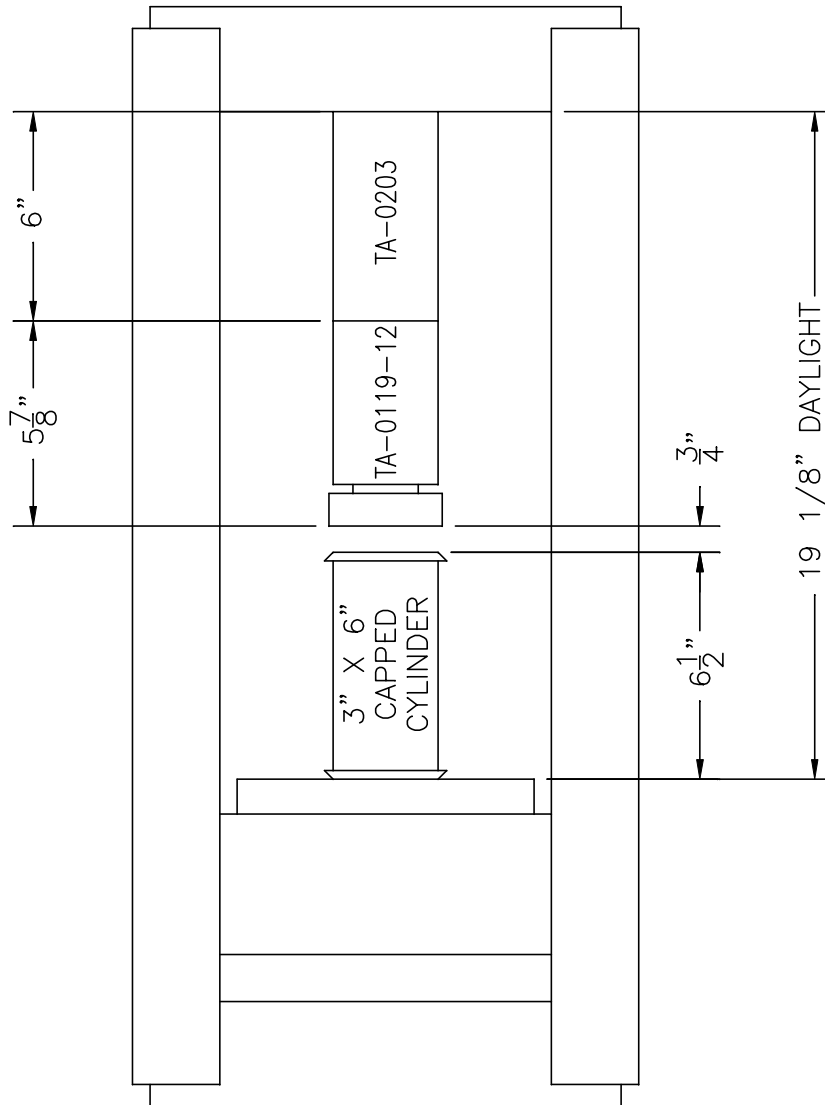




F-450 LOAD FRAME



COMPRESSION OF 3" x 6" CYLINDER ARRANGEMENT